

Oversized TCC Control Valve Kit

Part No.
122892-16K

- TCC Control Valve
- Spring
- Plunger Valve
- Plunger Sleeve

Tool Kit

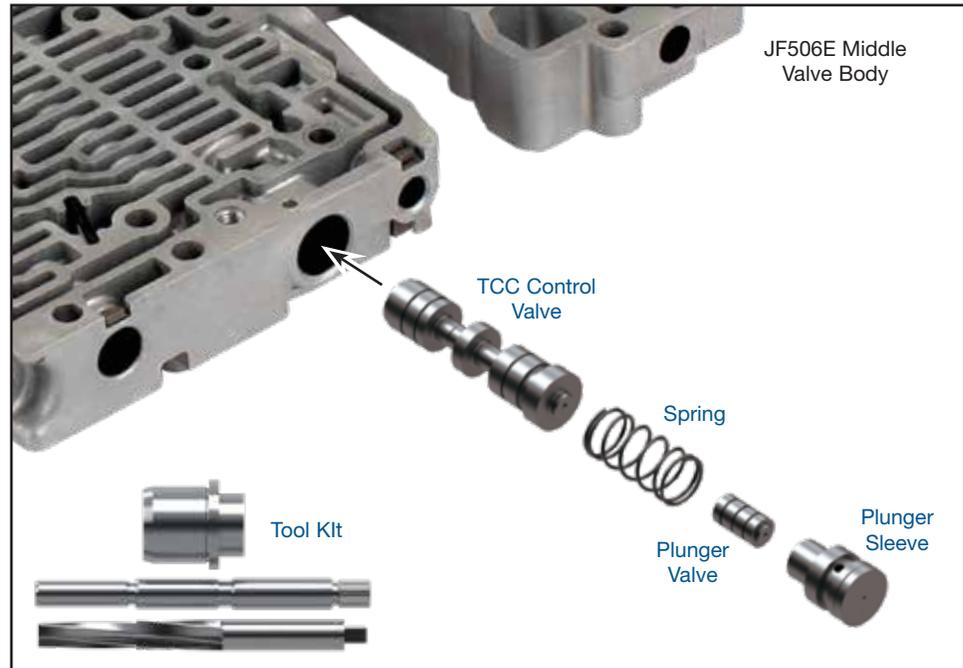
Part No.
F-122892-TL16

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.



Jatco JF506E, VW/Audi 09A



1. Disassembly

- Remove OE TCC control valve train retaining pin and save for reuse.
- Remove OE TCC control valve train and discard.

2. Bore Reaming

Ream TCC control valve bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit F-122892-TL16 and VB-FIX are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax oversized TCC control valve into reamed bore with large diameter valve spool outboard.
- Install Sonnax spring.
- Install Sonnax oversized plunger valve/sleeve assembly with small O.D. inboard.
- Reinstall OE retaining pin.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

