

## Oversized Actuator Feed Limit Valve Kit

**Part No.**  
**124740-48K**

- Valve
- Spring



## Tool Kit

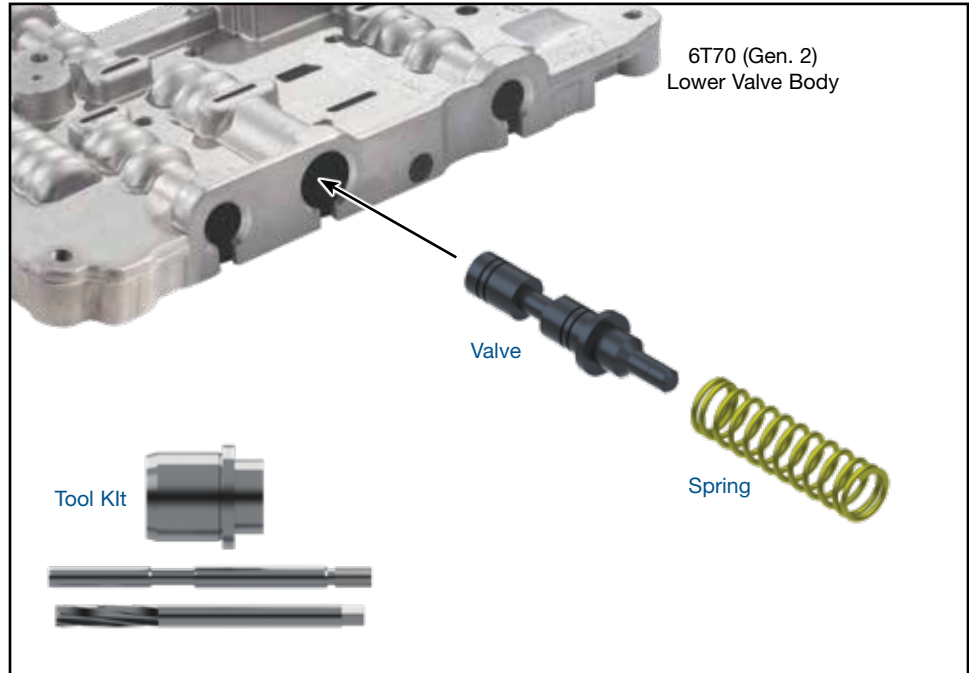
**Part No.**  
**F-124740-TL48**

- Reamer
- Reamer Jig
- Guide Pin



**NOTE:** Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

## GM Gen. 2 6T70/75/80



### 1. Disassembly

- Remove OE retainer, save for reuse.
- Remove and discard OE valve and spring.

### 2. Bore Reaming

Ream actuator feed limit bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-124740-TL48** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax valve and spring.
- Reinstall OE retainer.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

