

Oversized Main Pressure Regulator Valve

Part No.

33510N-05K

- Valve
- End Plug

Tool Kit

Part No.

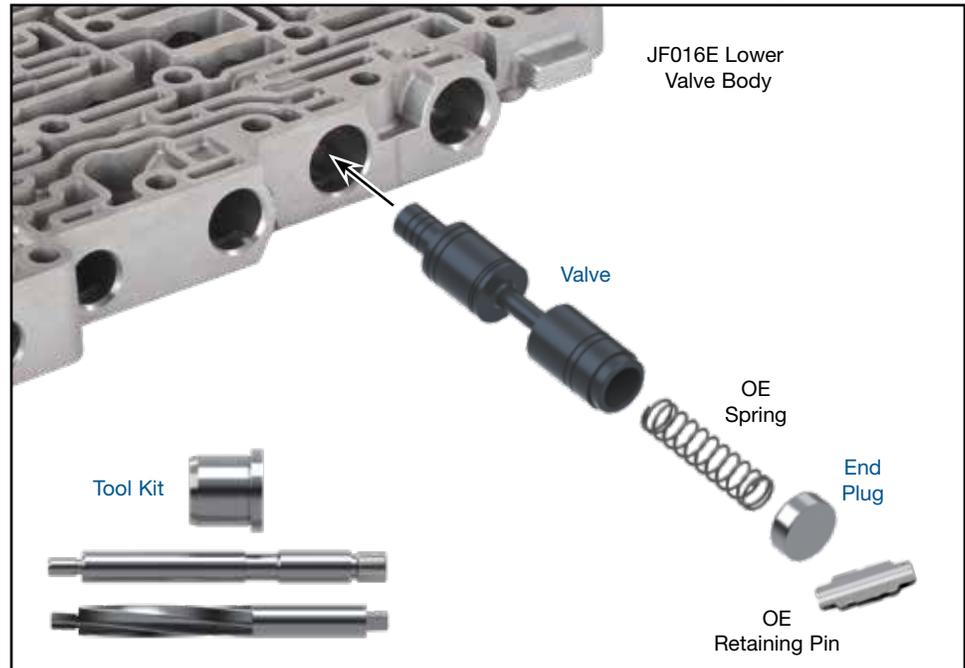
F-33510N-TL5

- Reamer
- Reamer Jig
- Guide Pin



NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Jatco/Nissan JF016E (REOF10D), JF017E (REOF10E)



1. Disassembly

- Remove and discard OE valve and end plug.
- Set aside OE retainer and spring for reuse.

2. Bore Reaming

Ream main pressure regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-33510N-TL5** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax valve.
- Reinstall OE spring.
- Install Sonnax end plug.
- Reinstall OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

