

**Chrysler 41TE, 40TE,  
41AE, 40TES, 41TES, 42LE, 42RLE, 62TE**

**Oversized TCC  
Regulator Valve Kit**

**Part No.**  
**92835-37K**

- Valve
- Spring

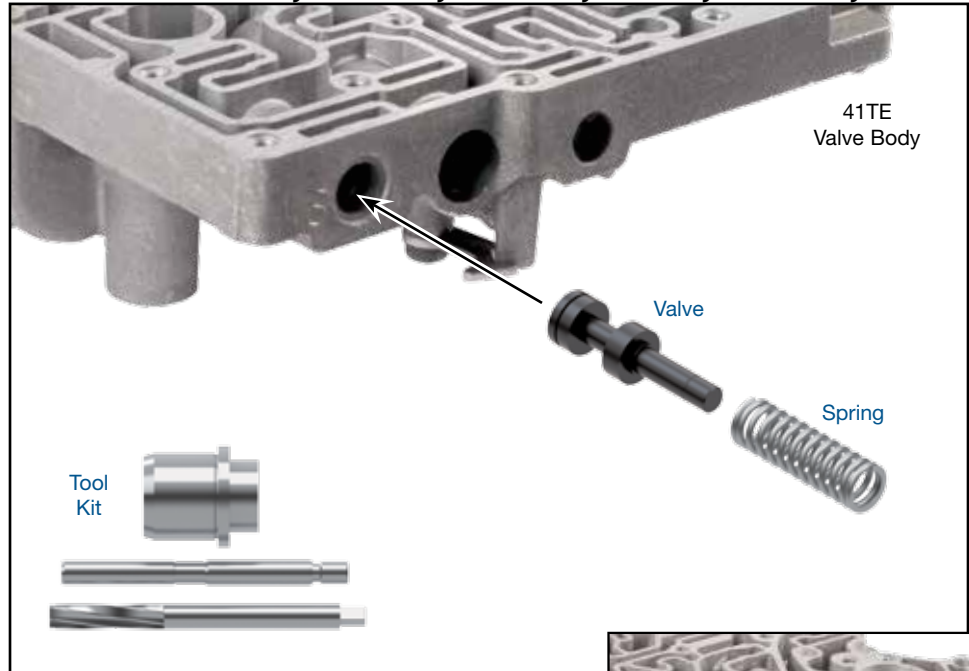
**NOTE:** Fits '95-Later units.

**Tool Kit**

**Part No.**  
**F-92835-TL37**

- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).



**CAUTION:** Spring will shoot out of bore during retainer clip removal. A flat-blade screwdriver can be used to hold spring while removing retainer clip.

**1. Disassembly**

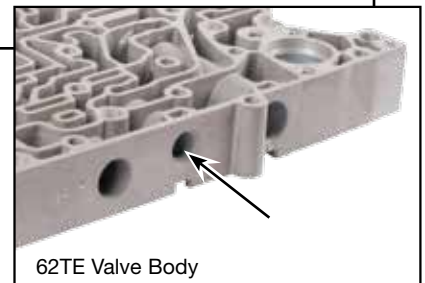
- Remove OE retainer clip, set aside for reuse.
- Remove and discard OE spring and valve.

**2. Bore Reaming**

Ream TCC regulator bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-92835-TL37** and **VB-FIX** are required for this operation.

**3. Installation & Assembly**

- Ensure all debris has been cleaned from valve bore and body.
- Install Sonnax valve, followed by Sonnax spring.
- Compress spring to facilitate reinstallation of OE retainer clip.



### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg.

