

## Oversized Pressure Regulator Valve Kit

**Part No.**  
**95740-69K**



- Valve
- Sleeve

**NOTE:** Kit is not compatible with ZF6HP19/26/32 (Gen. 1) units. To differentiate between Gen. 1 and Gen. 2 valve bodies, refer to ZF Identification Guide at [www.sonnax.com](http://www.sonnax.com).

## Tool Kit

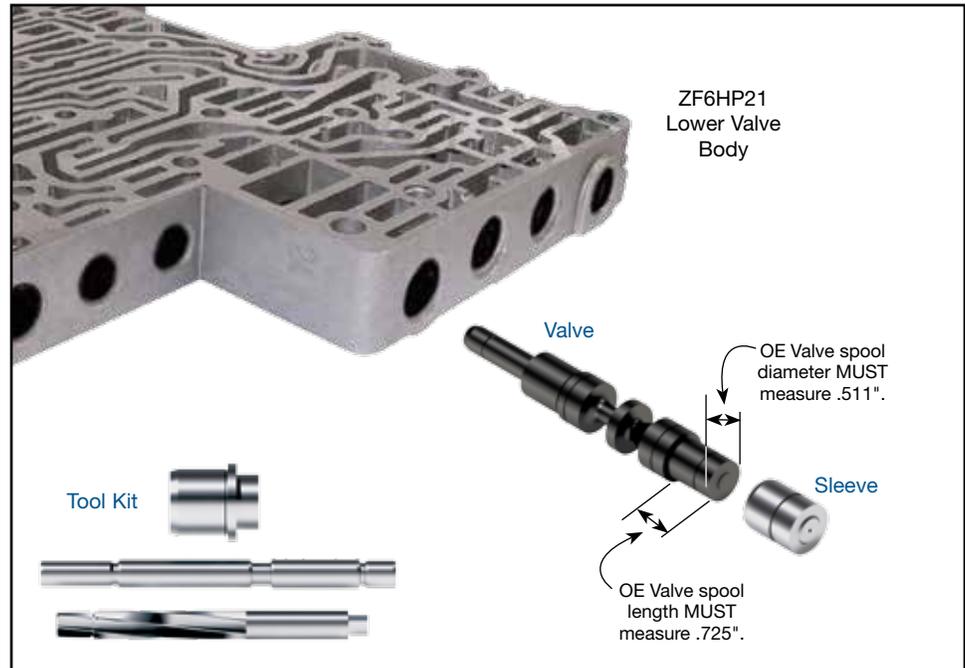
**Part No.**  
**F-95740-TL69**



- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

## ZF6HP21, ZF6HP28, ZF6HP34



### 1. Disassembly

- Remove and discard OE pressure regulator valve and sleeve.
- Keep OE valve retainer and spring for reuse.

### 2. Bore Reaming

Ream pressure regulator bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-95740-TL69** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- Reinstall OE spring.
- Install Sonnax valve and sleeve, ensuring spring stem faces inward as shown.
- Reinstall OE valve retainer.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 and 18 in-Hg.

